

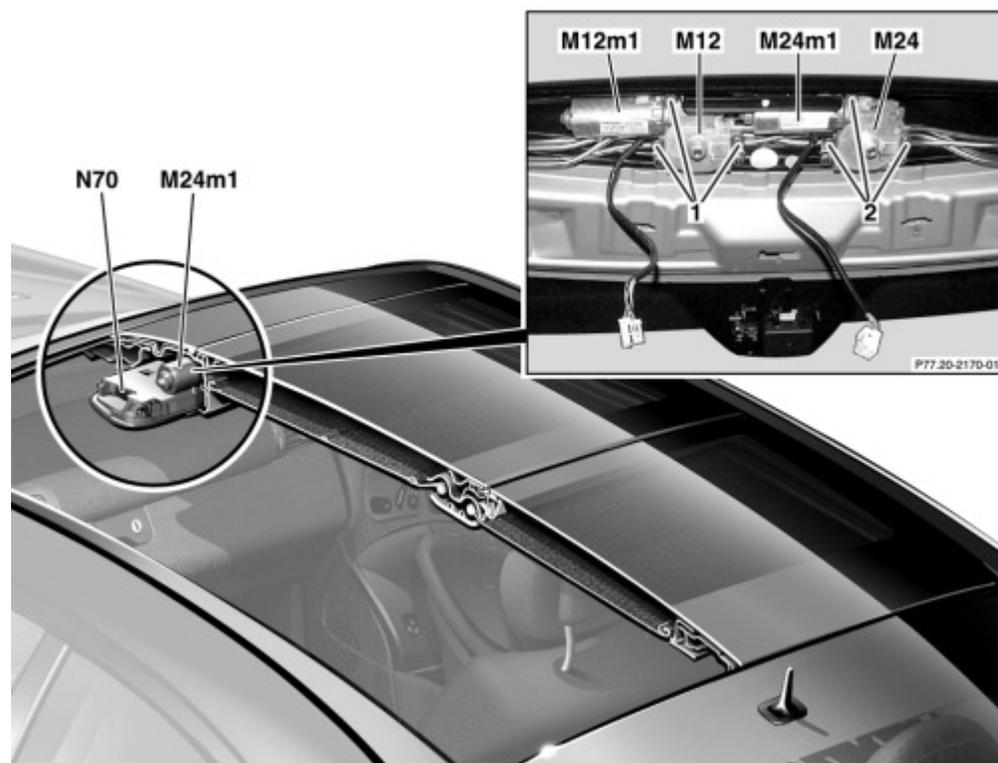
AR77.20-P-3010PB

Remove/install tilting/sliding roof motor

12.10.00

**MODEL 203.7**

1 M12 bolts  
M12 Roof system drive unit



P77.20-2181-06

☒ ☒	Remove/Install		
1	Move tilting/sliding roof to zero position	<b>i</b> The tilting/sliding roof should be closed and the roller sun blind in the package position	
2	Remove/install headliner		<a href="#">AR68.30-P-4300PB</a>
3	Unscrew M12 bolts (1)	<b>i</b> <b>Installation:</b> Uniformly screw in	

		M12 bolts (1)	
		 Screw on sliding roof drive	<a href="#">BA77.20-P-1002-01A</a>
4	Remove roof system power unit (M12)		
5	Install in the reverse order		
6	Perform teach-in procedure for sliding roof obstruction sensor		<a href="#">AD00.00-P-2000-04A</a>
		Diagnosis system STAR DIAGNOSIS	<a href="#">WE58.40-Z-1013-06A</a>

 **Sliding roof - Electrics**

Number	Designation	Model 203.7		
BA77.20-P-1002-01A	Screw on sliding roof drive	Torx	Nm	4
		Hexagon socket	Nm	4

**Workshop equipment/MB testers** (see Workshop Equipment Manual)

WE58.40-Z-1013-06A	STAR DIAGNOSIS Compact diagnosis system for passenger cars, order number 6511 1801 00
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