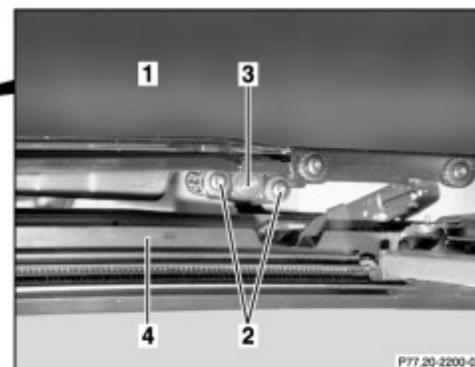
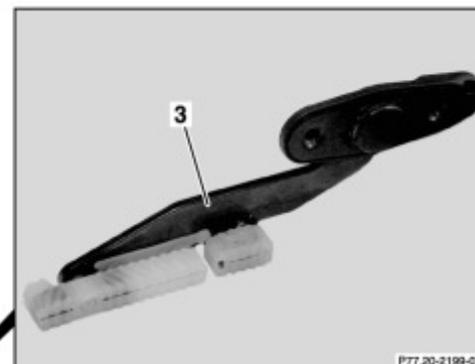
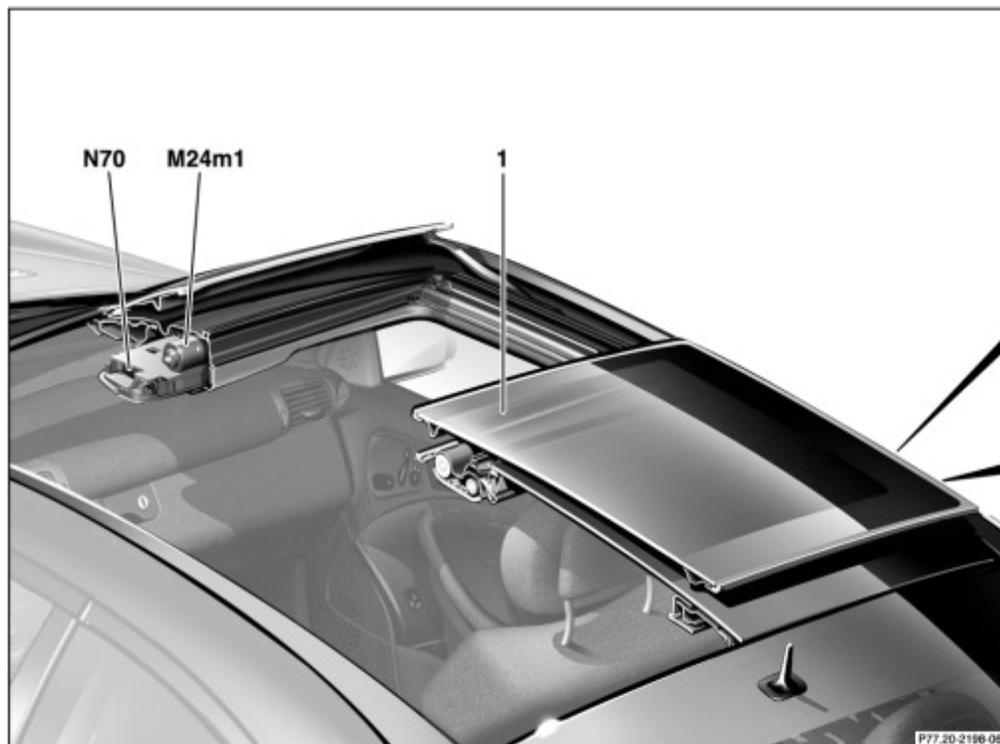


AR77.20-P-1650PB	Removing and installing outer support	12.1.01
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MODEL 203.7

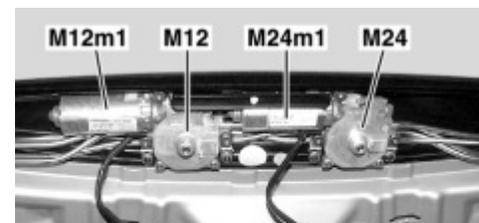
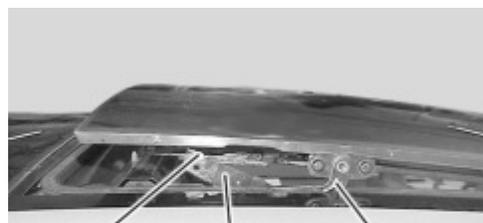


P77.20-2197-09

1 Sliding/pop-up roof cover
2 Torx screws

3 Outer support

4 Guide rail



P77.20-2201-01

P77.20-2202-01

P77.20-2170-01

3 Outer support
5 Sliding jaws

6 Release lever
7 Gate track

M12 Roof system power unit

	Removing		
 Danger!	Risk of injury to fingers being jammed or squeezed when removing and installing or aligning hoods, doors, trunk lid/tailgate and sliding roof.	When moving components ensure that no body parts or limbs are in the area of movement.	AS00.00-Z-0011-01A
1	Remove rubber bellows on sliding/pop-up roof cover (1)	 Rail can remain on sliding/pop-up roof cover (6).	AR77.20-P-1150PB
2	Move sliding/pop-up roof to pop-up position		
3	Unscrew Torx screws (2) from outer support (3)		
4	Pivot outer support (3) downward		
5	Remove outer support (3) from guide rail (4) toward front		
6	Remove overhead control panel control module (N70)		AR82.20-P-1000P
	Installation		
7	Clean sliding jaws of outer support (3) with rag	 Only if previous outer support (3) is reinstalled.	
8	Lubricate sliding jaws of outer support (3)	 Only if previous outer support (3) is reinstalled.	
		Special lubricant for sliding roof	BR00.45-Z-1064-06A
9	Insert outer support (3) into guide rail (4)		
10	Pivot outer support (3) upward		
11	Screw Torx screws (2) in at outer support (3)	 Replace screws.	

		 Do not tighten completely.	
12	Close pop-up/sliding roof panel (1)	 Close only until sliding jaw (5) of release lever (6) is against the gate track (7) of the cover carrier  The sliding jaw (5) of the release lever (6) should not reach into the gate track (7) of the cover carrier.  The sliding/pop-up roof cover (1) must have clearance when pulling upward  With Allen wrench on roof system drive unit (M12).	
13	Press outer support (3) upward, simultaneously press sliding/pop-up roof cover (1) downward and tighten Torx screws (2) on outer support (3)	 The sliding/pop-up roof cover (1) should not have any play.	
			BA77.20-P-1006-01A
14	Ensure that release lever (6) runs properly into guide on gate track (7) of cover carrier by closing again	 The sliding jaw (5) of the release lever (6) should move into the gate track (7) without hitting.	
15	Install overhead control panel control module (N70)		AR82.20-P-1000P
16	Install rubber bellows on sliding/pop-up roof cover (1)		AR77.20-P-1150PB
17	Synchronize sliding/pop-up roof	 See Owner's Manual.	

 **Electric sliding roof**

Number	Designation		Model 203.7
BA77.20-P-1006-01A	Screw for outer support	Nm	5

Repair products

Number	Designation	Order number
BR00.45-Z-1064-06A	Special lubricant for sliding roof	A 001 989 50 51