

AR68.30-P-4305P

Prepare headliner for installation

9.10.02

MODEL 203.0 /2 /7

Illustrated on model 203.0 with installed rear dome lamp PTS warning display with code (220a) Parktronic system (PTS)

1 Headliner

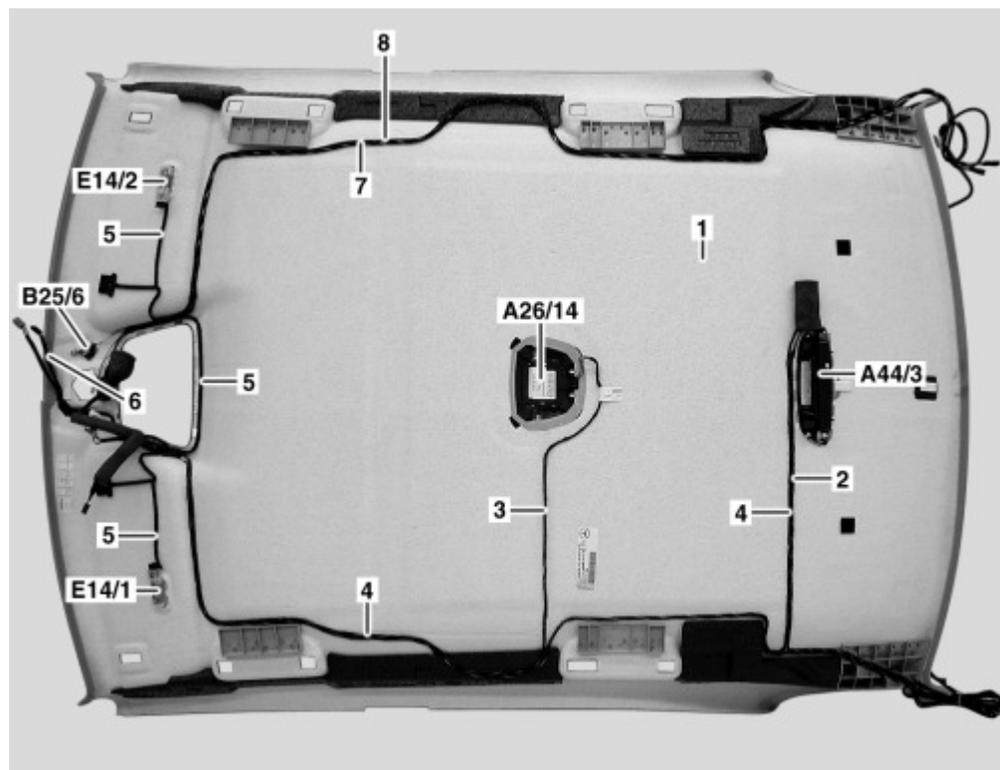
2 PTS warning display wiring harness (with code (220a) Parktronic system (PTS))

3 IRS wiring harness (with code (882b) interior protection system (only with ATA))

4 Main wiring harness

5 Wiring harness for make-up mirror illumination (with code (543) sun visor with illuminated mirror)

6 Rain sensor wiring harness (with code (345a) rain sensor)



P68.30-2630-06

7 Telephone wiring harness (with code (273) telephone preequipped for D-network portable cellular telephone or code (329) portable cellular telephone preequipped for AMPS system or code (494) California version or code (498) Japanese version or code (852) portable cellular telephone preequipped completely on dome or code (853) MB standard telephone or code (854) MB portable cellular telephone or code (855) TELE AID)

8 Wiring harness for sound system microphone (with code (810) sound system)

A26/14 Interior protection system transmitter/receiver (with code (882b) interior protection system (only with ATA))

A44/3 Rear dome lamp PTS warning display (with code (220a) Parktronic system (PTS))

B25/6 Sound amplifier microphone (with code (810) sound system)

E14/1 Left make-up mirror illumination (with code (543) sun visors with illuminated mirror)

E14/2 Right make-up mirror illumination (with code (543) sun visors with illuminated mirror)

	Remove		
1	Remove sliding sunroof lining (1)	 To prepare the headliner (1) for installation, remove old headliner (1), because the old headliner (1) serves for making a template and as a routing aid for the wiring harness	
		Model 203.0	AR68.30-P-4300P
		Model 203.2	AR68.30-P-4300PA
		Model 203.7	AR68.30-P-4300PB
	Preparation		
2	Install main wiring harness (4) in headliner (1)		AR54.18-P-0020P
3.1	Prepare headliner (1) for installing left make-up mirror illumination (E14/1) and right make-up mirror illumination (E14/2)	On vehicles with code (543) sun visors with illuminated mirror	AR68.30-P-4300-03P
		 Use body saw with metal sawing blade	
		 Body saw (electric/pneumatic)	WE58.40-Z-1004-03A
4.1	Install make-up mirror illumination wiring harness (5) in headliner (1)	On vehicles with code (543) sun visors with illuminated mirror	AR68.30-P-4305-05P
		 The installation measure includes the wiring harness for the make-up mirror illumination (5), the left make-up mirror illumination (E14/1) and the right make-up mirror illumination (E14/2).	
		Tesa tape 4657	BR00.45-Z-1082-02A
5.1	Install PTS warning display wiring harness (2) in headliner (1)	On model 203.0/7 with code (220a) Parktronic system (PTS)	AR68.30-P-4305-06P
		Tesa tape 4657	BR00.45-Z-1082-02A
		On model 203.2 with code (220a) Parktronic system (PTS)	AR68.30-P-4305-06PA

		Tesa tape 4657	BR00.45-Z-1082-02A
6.1	Prepare headliner (1) for installing interior protection sensor	On model 203.0/2 with code (882b) interior protection system (only with ATA) and on model 203.7 with code (882b) interior protection system (only with ATA) except with code (413) panorama sliding roof	AR68.30-P-4300-05P
		 The installation measure includes the installation frame of the interior protection system transmitter/receiver (A26/14). Use body saw with metal sawing blade	
		 Body saw (electric/pneumatic)	WE58.40-Z-1004-03A
		On model 203.7 with code (413) panorama sliding roof and with code (882b) interior protection system (only with ATA)	AR68.30-P-4300-05PB
		 The installation measure includes the installation frame of the interior protection system transmitter/receiver (A26/14).	
7.1	Install IRS wiring harness (3) in headliner (1)	On model 203.0/2 with code (882b) interior protection system (only with ATA) and on model 203.7 with code (882b) interior protection system (only with ATA) except with code (413) panorama sliding roof	AR68.30-P-4305-10P
		Tesa tape 4657	BR00.45-Z-1082-02A
		On model 203.7 with code (413) panorama sliding roof and with code (882b) interior protection system (only with ATA)	AR68.30-P-4305-10PA
		Tesa tape 4657	BR00.45-Z-1082-02A
8.1	Install sound system microphone wiring harness (8) in headliner (1)	On model 203.0/7 with code (810) sound system	AR68.30-P-4305-03P

		i The installation measure includes the microphone wiring harness for sound system (8) and the sound amplifier microphone (B25/6).	
		Tesa tape 4657	BR00.45-Z-1082-02A
		On model 203.2 with code (810) sound system	AR68.30-P-4305-03PA
		i The installation measure includes the microphone wiring harness for sound system (8) and the sound amplifier microphone (B25/6).	
		Tesa tape 4657	BR00.45-Z-1082-02A
9.1	Install rain sensor wiring harness (6) in headliner (1)	On vehicles with code (345a) rain sensor	AR68.30-P-4305-08P
		Tesa tape 4657	BR00.45-Z-1082-02A
10.1	Install telephone wiring harness (7) in headliner (1)	On model 203.0/7 with Code (273) telephone preequipped for D-network portable cellular telephone or code (329) portable cellular telephone preequipped for AMPS system or code (494) California version or code (498) Japanese version or code (852) portable cellular telephone preequipped completely on dome or code (853) MB standard telephone or code (854) MB portable cellular telephone or code (855) TELE AID)	AR68.30-P-4305-09P
		Tesa tape 4657	BR00.45-Z-1082-02A
		On model 203.2 with Code (273) telephone preequipped for D-network portable cellular telephone or code (329) portable cellular telephone preequipped for AMPS system or code (494) California version or code (498) Japanese version or code (852) portable cellular telephone preequipped completely on dome or code (853) MB	AR68.30-P-4305-09PA

		standard telephone or code (854) MB portable cellular telephone or code (855) TELE AID)	
		Tesa tape 4657	BR00.45-Z-1082-02A
	Install		
11	Install headliner (1)	Model 203.0	AR68.30-P-4300P
		Model 203.2	AR68.30-P-4300PA
		Model 203.7	AR68.30-P-4300PB

Workshop equipment/MB testers (see Workshop Equipment Manual)

WE58.40-Z-1004-03A	Body saw (electric/pneumatic)
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Auxiliary repair materials

Number	Designation	Order number
BR00.45-Z-1082-02A	Tesa tape 4657 50mm	A001 989 17 85