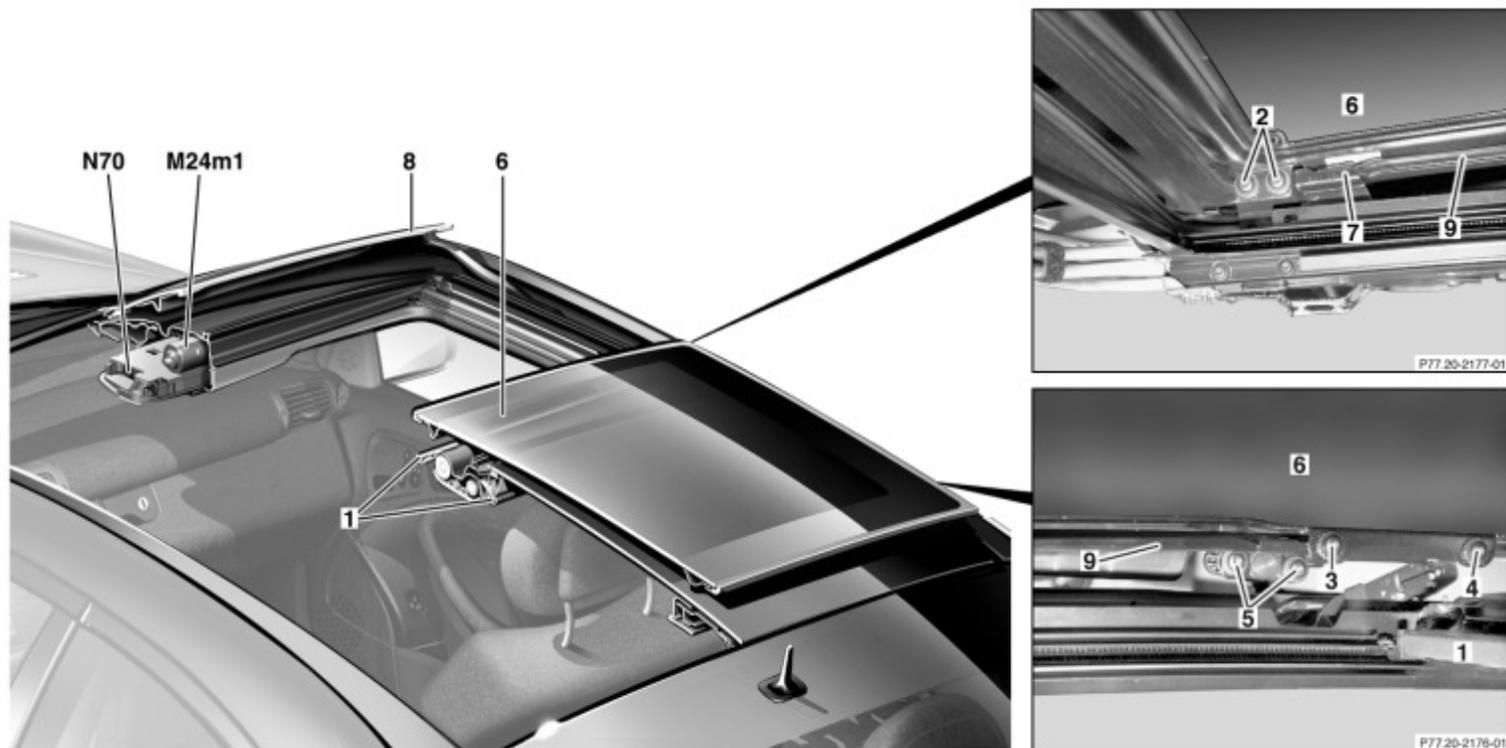


AR77.20-P-1000PB	Remove/install tilting/sliding roof cover	9.10.00
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MODEL 203.7



P77.20-2174-09

1 Roller sun blind  
2 Bolts  
3 Bolt

4 Bolt  
5 Bolts  
6 Tilting/sliding roof cover

7 Sheet metal lug  
9 Cover carrier

	<p><b>Remove</b></p>		
<p> <b>Danger!</b></p>	<p><b>Risk of injury to fingers being jammed or pinched</b> when Remove/install or aligning hoods,</p>	<p>When moving components, ensure that no body parts or limbs are within the operating range of moving parts.</p>	<p><a href="#">AS00.00-Z-0011-01A</a></p>

	doors, trunk lid/tailgate or sliding roof.		
1	Remove rubber bellows from tilting/sliding roof cover (6)	 Left and right side	<a href="#">AR77.20-P-1150PB</a>
2	Move tilting/sliding roof to tilt position		
3	Unscrew bolt (2), bolt (3) and bolt (4) from tilting/sliding roof	 Left and right side	
4.1	Unscrew bolts (5) from outer support	 Only when replacing tilting/sliding roof cover (6). Left and right side.	
5.1	Lift tilting/sliding roof cover (6) at front and move out of cover carrier (9)	 Left and right side	
5.2	Remove tilting/sliding roof cover (6)	 Only when replacing tilting/sliding roof cover (6).	
	<b>Install</b>		
6	Lower tilt mechanism	 Ensure that cover carrier (9) is seated correctly on left and right.	
7.1	Insert tilting/sliding roof cover (6) into cover carrier (9) from front.	 Ensure that sheet metal lug (7) is seated properly. Left and right side.	
7.2	Position tilting/sliding roof cover (6)	 Only when replacing tilting/sliding roof cover (6).	
8	Screw bolts (2) in at front of tilting/sliding roof	 Replace bolts (2). Do not tighten completely. Left and right side.	
9	Screw in bolt (3) at rear of tilting/sliding roof	 Replace bolt (3). Do not tighten completely. Left and right side.	
10	Move tilting/sliding roof to tilt position		
11	Screw in bolt (4) at rear of tilting/sliding roof	 Use new bolt (4) when assembling. Do not tighten completely. Left and right side.	
12.1	Screw in bolts (5) on outer support	 Replace bolts (5). Only when replacing tilting/sliding roof cover (6). Do not tighten completely. Left and right	

		side.	
13	Lower tilting/sliding roof		
14	Adjust tilting/sliding roof panel (6)		<a href="#">AR77.20-P-1100PB</a>
15	Install rubber bellows on tilting/sliding roof cover (6).	 Left and right side.	<a href="#">AR77.20-P-1150PB</a>
16	Perform teach-in procedure for sliding roof obstruction sensor		<a href="#">AD00.00-P-2000-04A</a>
		Diagnosis system STAR DIAGNOSIS	<a href="#">WE58.40-Z-1013-06A</a>

**Workshop equipment/MB testers** (see Workshop Equipment Manual)

WE58.40-Z-1013-06A	STAR DIAGNOSIS Compact diagnosis system for passenger cars, order number 6511 1801 00
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