

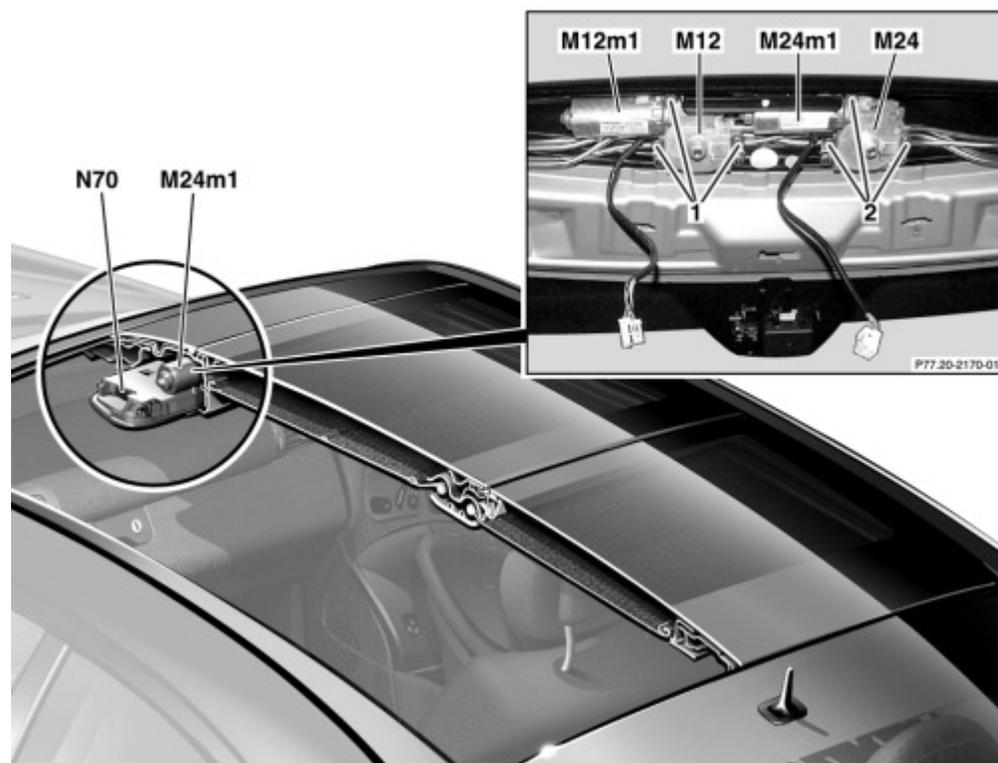
AR77.20-P-3014PB

Removing and installing sun blind motor on sliding/pop-up roof

9.10.00

MODEL 203.7

1 Mounting screws M12
 2 Mounting screws M24
 N70 Overhead control panel control module
 M12 Roof system power unit
 M12m1 Roof system motor
 M24 Sun blind drive unit
 M24m1 Sun blind motor



P77.20-2181-06

 	Removing, installing		
1	Move sliding/pop-up roof to zero position	 Sliding/pop-up roof should be closed and sun blind in package position	
2	Remove and install headliner		AR68.30-P-4300PB
3	Unscrew mounting screws M24 (2)	 Installation: Screw in screws	

		uniformly.	
			BA77.20-P-1002-01A
4	Remove sun blind drive unit (M24)		
5	Install in the reverse order		
6	Synchronize sliding/pop-up roof	 See Owner's Manual.	

 **Electric sliding roof**

Number	Designation	Model 203.7		
BA77.20-P-1002-01A	Screw on sliding roof drive	TORX	Nm	4
		Hexagon socket	Nm	4