

**star bulletin****DTB**

Date: March 11, 2005
Order No.: P-B-77.20/27a
Supersedes: P-B-77.20/27 dated September 1, 2004
Group: 77

Revision: *Damage Code Revised*

SUBJECT: **Model 203.740/747/764
Panorama Sliding Roof Causes Noises During Vehicle Operation and/or When Closed**

If you receive customer reports in the above model vehicles that the panorama sliding roof is noisy during vehicle operation and/or when closed, repair as follows.

Condition 1 - If noisy when closed, the stationary glass section cam may be dry.

1. Tilt the roof to the open position.
2. With sand paper, roughen the surface of the stationary glass section cam.
3. Thoroughly clean the top and sides of the stationary glass section cam.
4. Remove the protective film from the felt strip and bond the felt strip to the center of the cam concealing the entire cam surface.
Use a small wedge or scraper to press the felt strip firmly in place.

Condition 2 - If noisy when moving:

A. There is not enough oil in the outer guide rail.

1. Tilt the roof to the open position
2. Use a thin brush and apply special oil to the outer guide rail (Figure 1, 2) along its entire length.
3. Open and close the panorama roof to distribute the special oil.

B. There is not enough grease in the system.

1. Fully open the panorama roof
2. Lubricate slide rail (Figure 1, 3) and rear gate (Figure 1, 4) with brush and lubricant

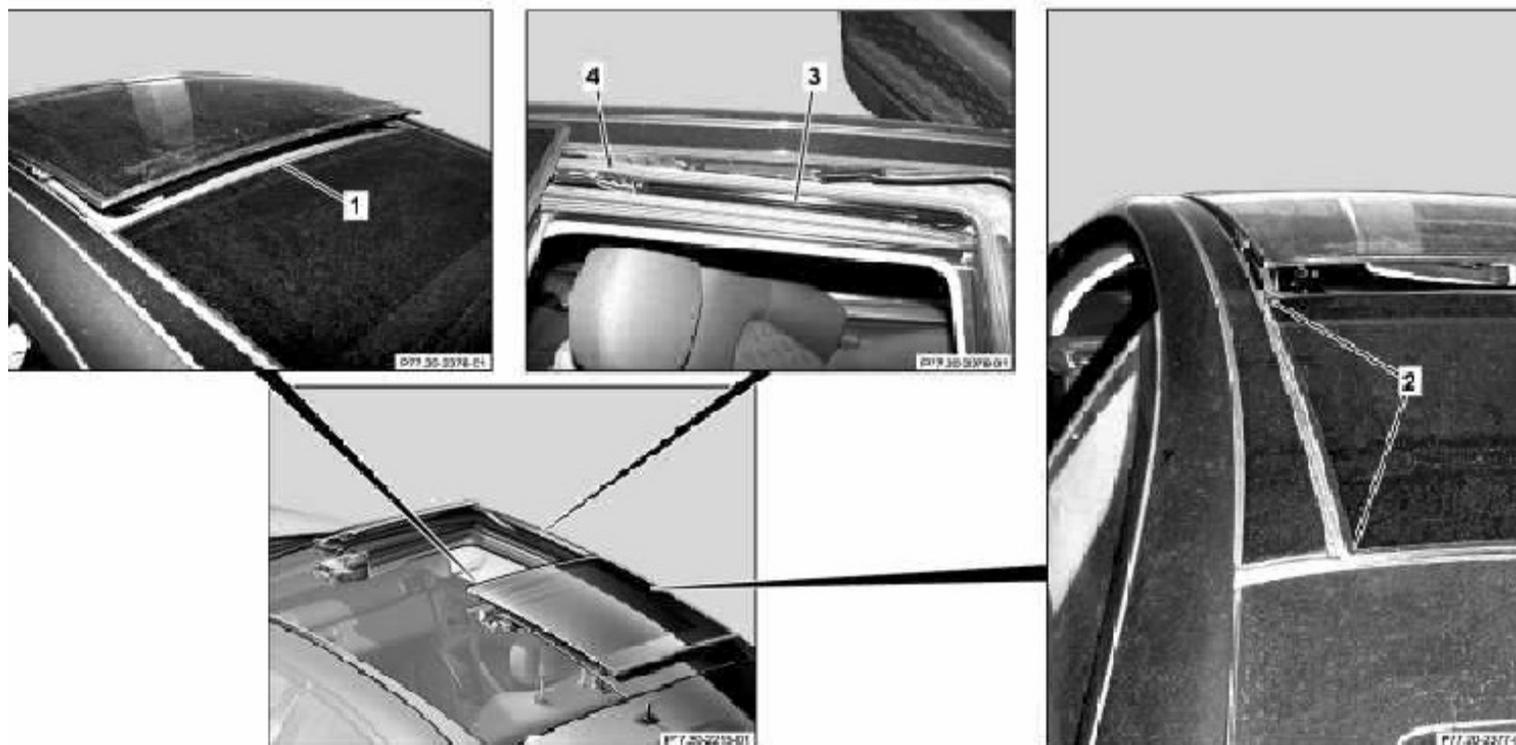


Figure 1

P-B-77.21/27a

Parts Information

Qty.	Part Name	Part Number
0	MB Lubrication Paste	A001 989 46 51
0	MB Special Lubricant	A001 989 50 51
1	Felt strip	A203 783 01 97

i Note: The following allowable labor operations should be used when submitting a warranty claim for this repair.

In Case of Warranty

Operation: Condition 1 – Sliding roof tracks, clean & lubricate (77-2082)

and/or Condition 2 – Sliding roof tracks, clean & lubricate (77-2082)			
Damage Code	Operation Number	Time (hrs.)	Model Indicator (s)
78190 47	77 2082 (Condition 1)	0.2 hrs.	P0, Q0
and/or	77 2082 (Condition 2)	0.2 hrs.	P0, Q0